

Amendments to the Claims

Claims:

1-4. (Cancelled)

5. (New) A sun visor for a vehicle comprising:

a sun visor main body including a core body and a first skin material and a second skin material covering the core body and fused together along a peripheral edge portion of the core body, and

at least one corner tension part provided between a corresponding corner part of the core body and a corresponding corner fused part of the first skin material and the second skin material, so that the corresponding corner fused part is prevented from displacement toward the corresponding corner part of the core body by the at least one corner tension part.

6. (New) A method of manufacturing a sun visor for a vehicle, comprising the steps of:

setting a core body, a first skin material, and a second skin material between a pair of fusing molds, so that the core body and the first skin material and the second skin material overlap with each other, so that the first skin material and the second skin material respectively extend along a front surface and a back surface of the core body, wherein the first skin material and the second skin material are each sized to protrude beyond an outer peripheral edge of the core body by a predetermined amount,

positioning at least one corner tension part forming material between a corresponding corner part of the core member and overlapping portions of the first and second skin materials, wherein the at least one corner tension part forming material is formed from one of a group consisting of a material used for forming the first skin material or the second skin material, and a thermoplastic resin fusibly compatible with the material used for forming the first skin material or the second skin material; and

fusing an overlapping portion of the first and second skin materials so as to bond the overlapping portions of the first and second skin materials together along the outer peripheral edge of the core body, with the at least one corner tension part forming material positioned between the overlapping portions.

7. (New) The method as in claim 6,

wherein the core body comprises a first core split body and a second core split body joined together in a direction of thickness of the core body; and
wherein the step of positioning the at least one corner tension part forming material comprises positioning a part of each corner tension part forming material between the first core split body and the second core split body so as to be held therebetween.

8. (New) The method as in claim 7,

wherein the at least one corner tension part forming material is formed by a folded-over part of at least one of the first skin material or the second skin material, so that each of the folded-over parts is held between the first core split body and the second core split body.

9. (New) A sun visor for a vehicle comprising:

a sun visor main body including a core body and a surface cover covering the core body;

wherein the core body has at least one body corner; and

wherein the surface cover has a corresponding cover corner opposing to the at least one body corner; and

a corresponding corner strut member is disposed between the at least one body corner and the corresponding cover corner, so that the corresponding cover corner is urged away from the at least one body corner by the corresponding corner strut member.

10. (New) The sun visor as in claim 9,

wherein each of the corresponding corner strut members is bonded to the surface cover.

11. (New) The sun visor as in claim 10,

wherein each of the corresponding corner strut members has a first corner strut end and a second corner strut end opposite to the first corner strut end,

the first corner strut end is bonded to the surface cover;

the second corner strut end is engaged with the core body.

12. (New) The sun visor as in claim 11,

wherein the core body comprises a first core body portion and a second core body portion coupled to each other to form the core body; and

wherein the second corner strut end of each of the corresponding corner strut members is engaged between the first core body portion and the second core body portion.

13. (New) The sun visor as in claim 10,
wherein each of the corresponding corner strut members has a first corner strut end and a second corner strut end opposite to the first corner strut end,
the first corner strut end is bonded to the surface cover;
the second corner strut end is held between the core body and the surface cover.

14. (New) The sun visor as in claim 9,
wherein each of the corresponding corner strut members is formed by a folded-over part of the surface cover.

15. (New) A method of manufacturing a sun visor for a vehicle, comprising the steps of:
overlaying a core body with a first cover material and a second cover material, so that the first and second cover materials are positioned on opposite sides of the core body, wherein the first cover material and the second cover material have a first and a second cover peripheral portion that extends outward beyond an outer peripheral edge of the core body, and the first and the second cover peripheral portions are overlaid with each other;

positioning each of a first corner strut end of an at least one corner strut member such that the first corner strut end is positioned between the first and the second cover peripheral portions of the first and second cover materials; and

positioning each of a corresponding second corner strut end located opposite to the first corner strut end of the at least one corner strut member such that the corresponding second corner strut end opposes a corresponding corner portion of the core body,

bonding the first and second cover peripheral portions of the first and second cover materials together with each of the first corner strut ends of the at least one strut member, so that a surface cover covering the core body is formed by the first and second cover materials and that the at least one corner strut member biases a corresponding corner of the surface cover away from the corresponding corner portion of the core body.

16. (New) The method as in claim 15,

wherein the bonding step comprises fusing the first and second cover peripheral portions of the first and second cover materials together with each of the first corner strut ends of the at least one corner strut member.

17. (New) The method as in claim 15,

wherein the step of positioning each of the corresponding second corner strut ends of the at least one corner strut member comprises positioning each of the corresponding second corner strut ends between the core body and at least one of the first cover material or the second cover material.

18. (New) The method as in claim 15,

wherein the core body comprises a first core portion and a second core portion that together form the core body; and

wherein the step of positioning each of the corresponding second corner strut ends of the at least one corner strut member comprises positioning each of the corresponding second corner strut ends between the first core portion and the second core portion.

19. (New) The method as in claim 15,

wherein the at least one corner strut members is formed by a part of the first cover peripheral portion of the first cover material, and

wherein the step of positioning each of the first corner strut ends of the at least one corner strut member comprises folding over the part of the first cover material so as to be positioned between a remaining part of the first cover peripheral portion of the first cover material and the second cover peripheral portion of the second cover material, and

wherein the step of positioning the corresponding second end of the at least one corner strut member comprises positioning the part of the first cover material so that a leading end of the part contacts with the core body.